



IX International Forum
ATOMEXPO 2017,
June 20th 2017, Moscow

Industrial Additive Technologies: Trends



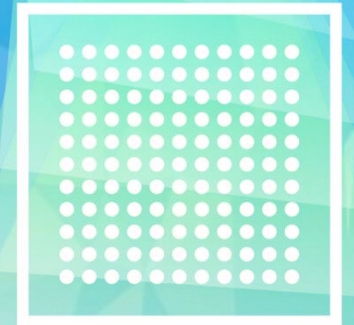
Radislav Birbraer,
Vladimir Beltsov,
Dmitry Trubashevsky,
SOLVER Group | info@ddmlab.ru | www.ddmlab.ru | www.solver.ru



Since 1997



stratasys



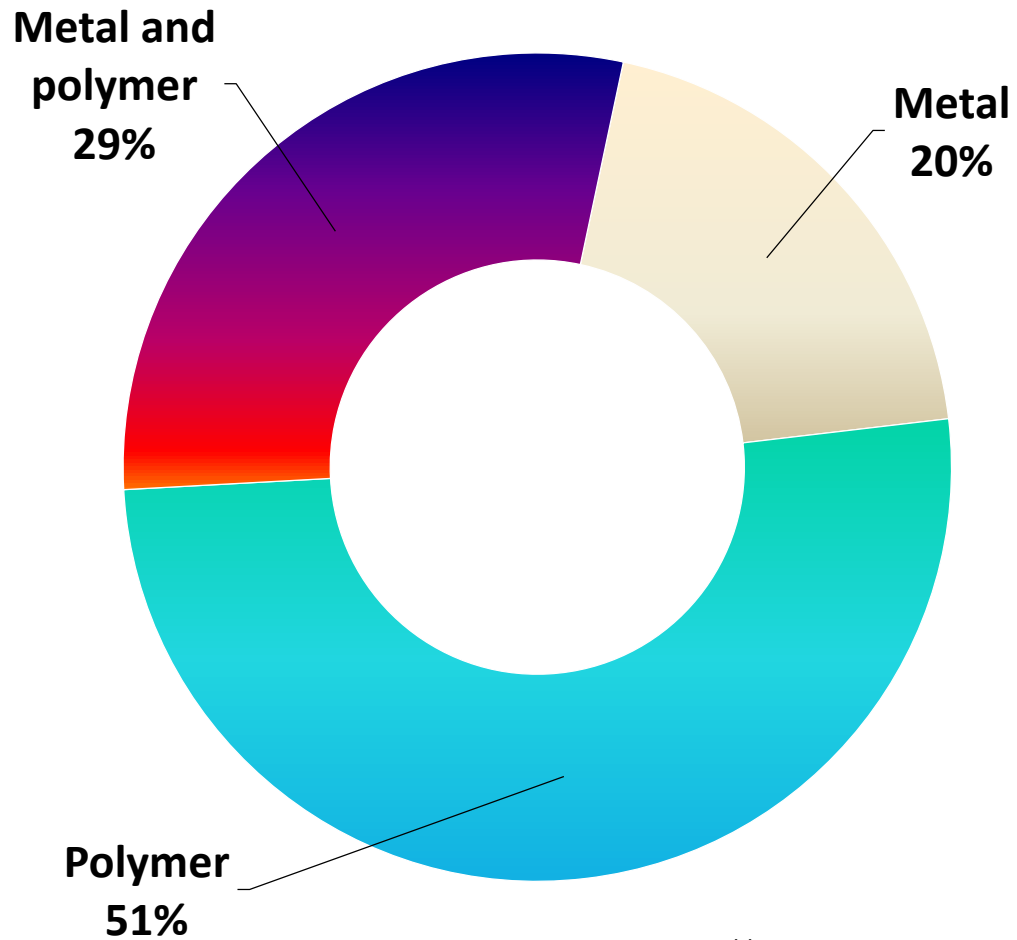
Allows:

- 🚧 Remove restrictions in R&D incl. topology optimization can provide a reduction in the mass of products up to 60%
- 🚧 Reduce losses in forced design changes
- 🚧 Reduce production preparation cycles 10-50 times
- 🚧 Reduce the shortage of working professions
- 🚧 Provide small-scale production of products on individual orders

Also allows:

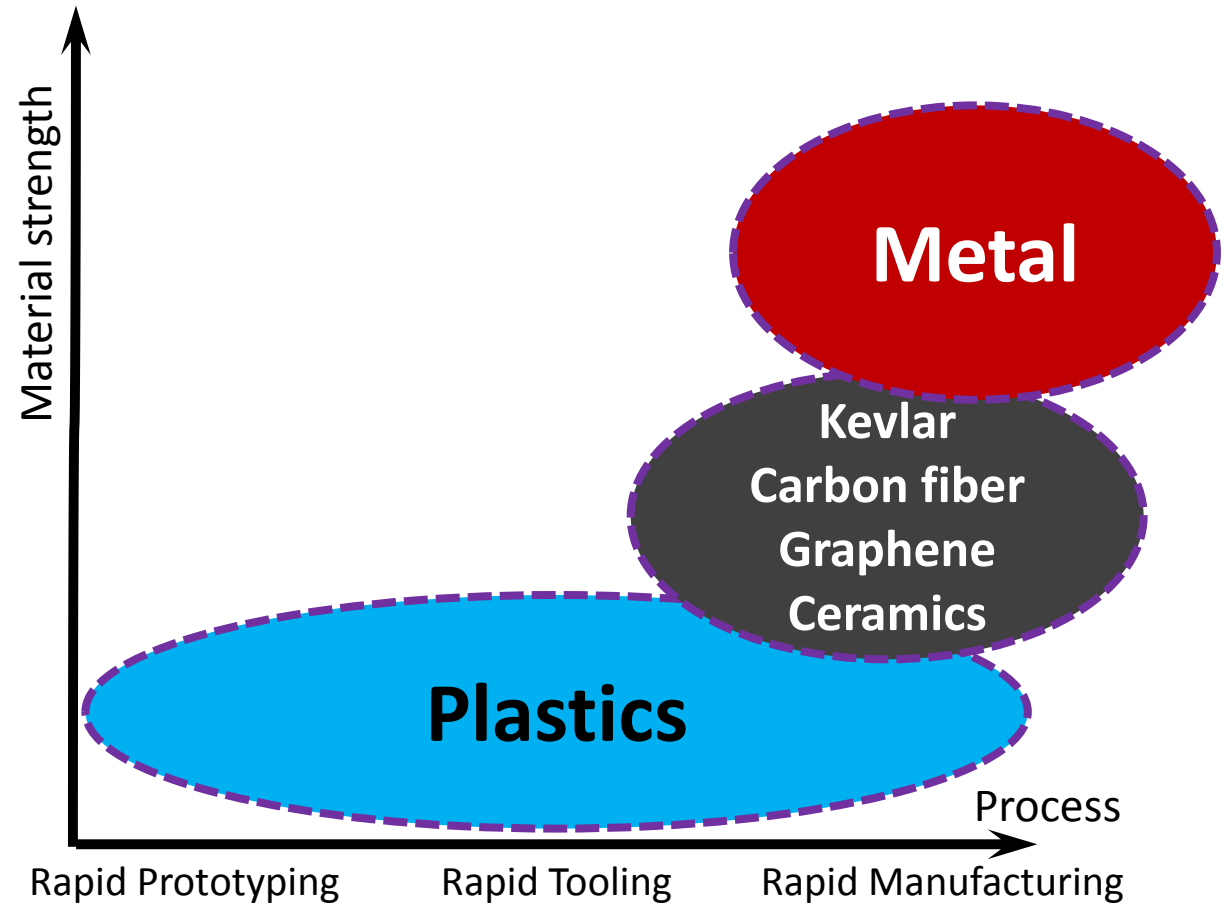
- 🚫 Refuse from auxiliary production materials
- 🚫 Refuse from the expensive technological equipment in pre-production
- 🚫 Refuse from part of workshop machines, energy technology equipment (ovens, autoclaves, vacuum molding machines, etc.)
- 🚫 To place in office
- 🚫 Reduce production waste
- 🚫 Reduce warehouse and production area 3-5 times

Consumption of materials by service providers

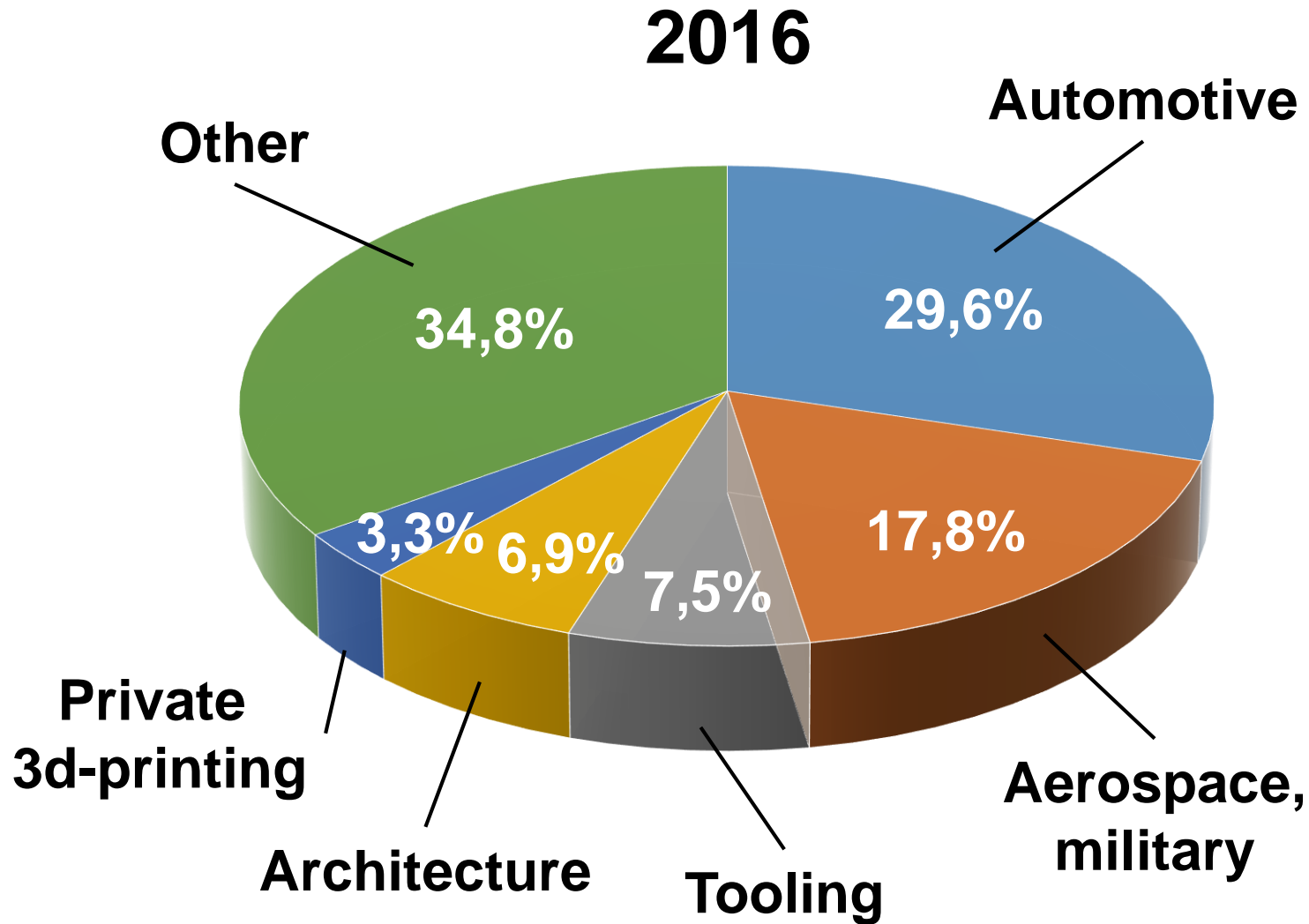


Source: Wohlers Associates, Inc. 2017

3D printing materials in process



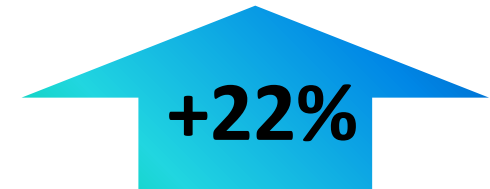
Source: TranPham Materials, 2015



2020 – \$28,9B



2017 – \$16B



2016 – \$13,2B

Source: [International Data Corporation \(IDC\)](http://International Data Corporation (IDC))

2020 – 6 700 000 Units

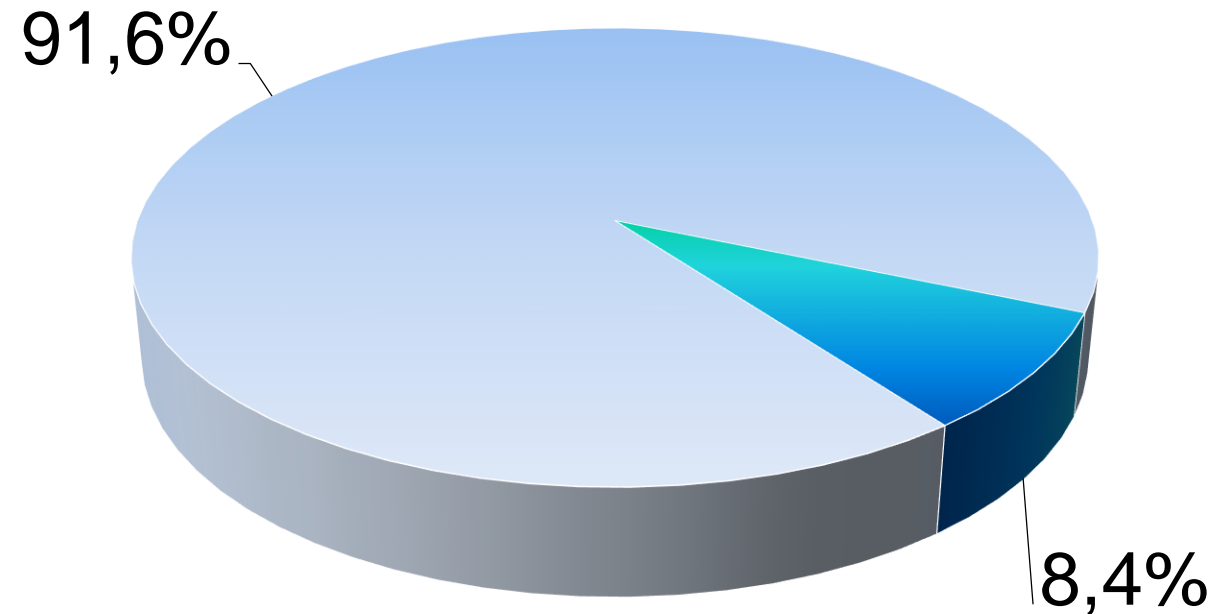


2016 – 450 000 Units



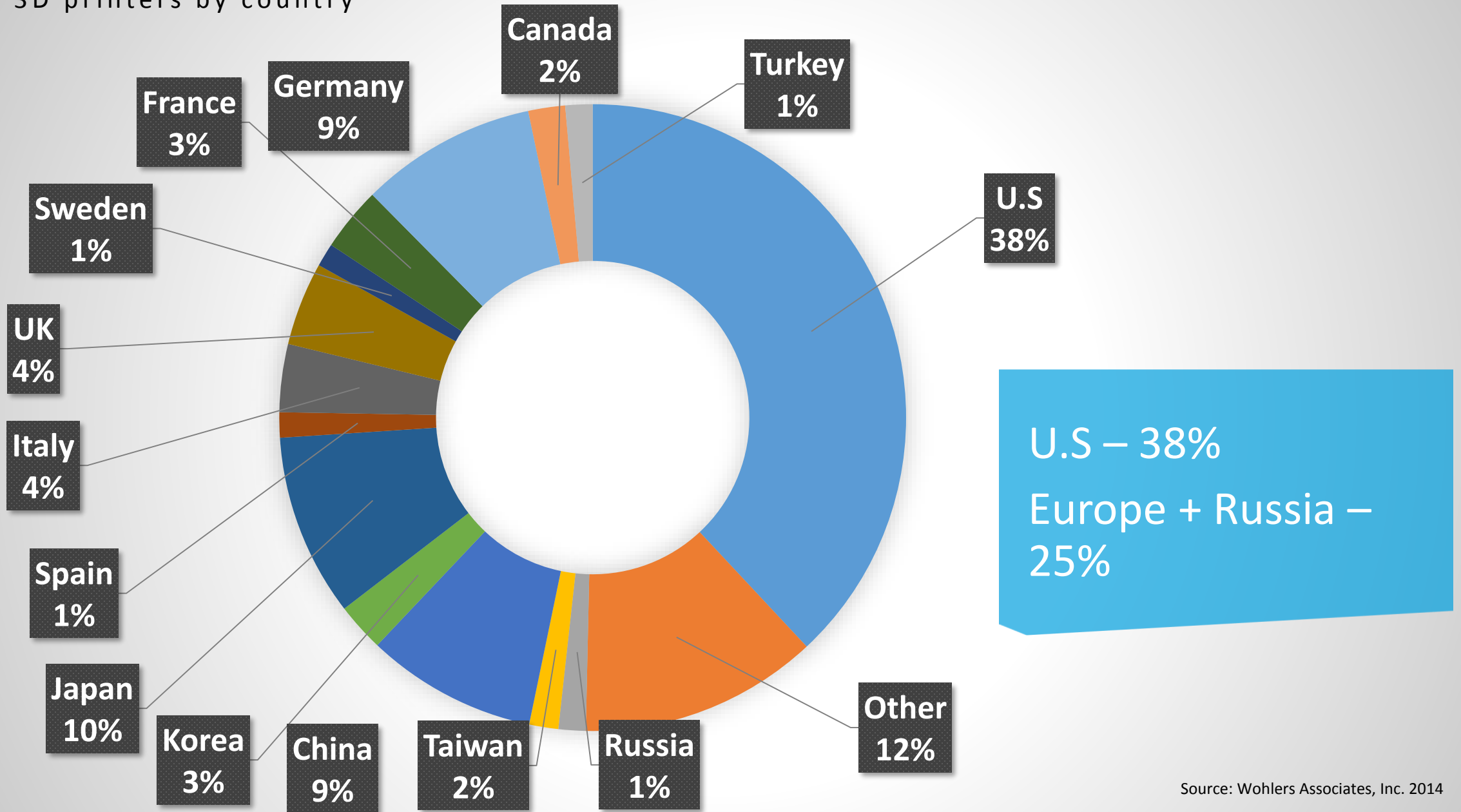
2015 – 220 000 Units

- Low-end and Semi-professional
- Professional and Production systems



Source: [Gartner](#)

3D printers by country



Source: Wohlers Associates, Inc. 2014



Advanced robots

Industrial internet

Augmented reality

Cloud

Simulation

Cybersecurity

Horizontal/vertical integration

Big data and analytics

**Additive
manufacturing**

Source: The Boston Consulting Group

Encourages:

Development of new "advanced" materials

Multi-material printing

Improving equipment reliability

Conveyor automation

Automation in removing support or rejecting it

Replication of parts during repair and maintenance

Increase the speed of printing

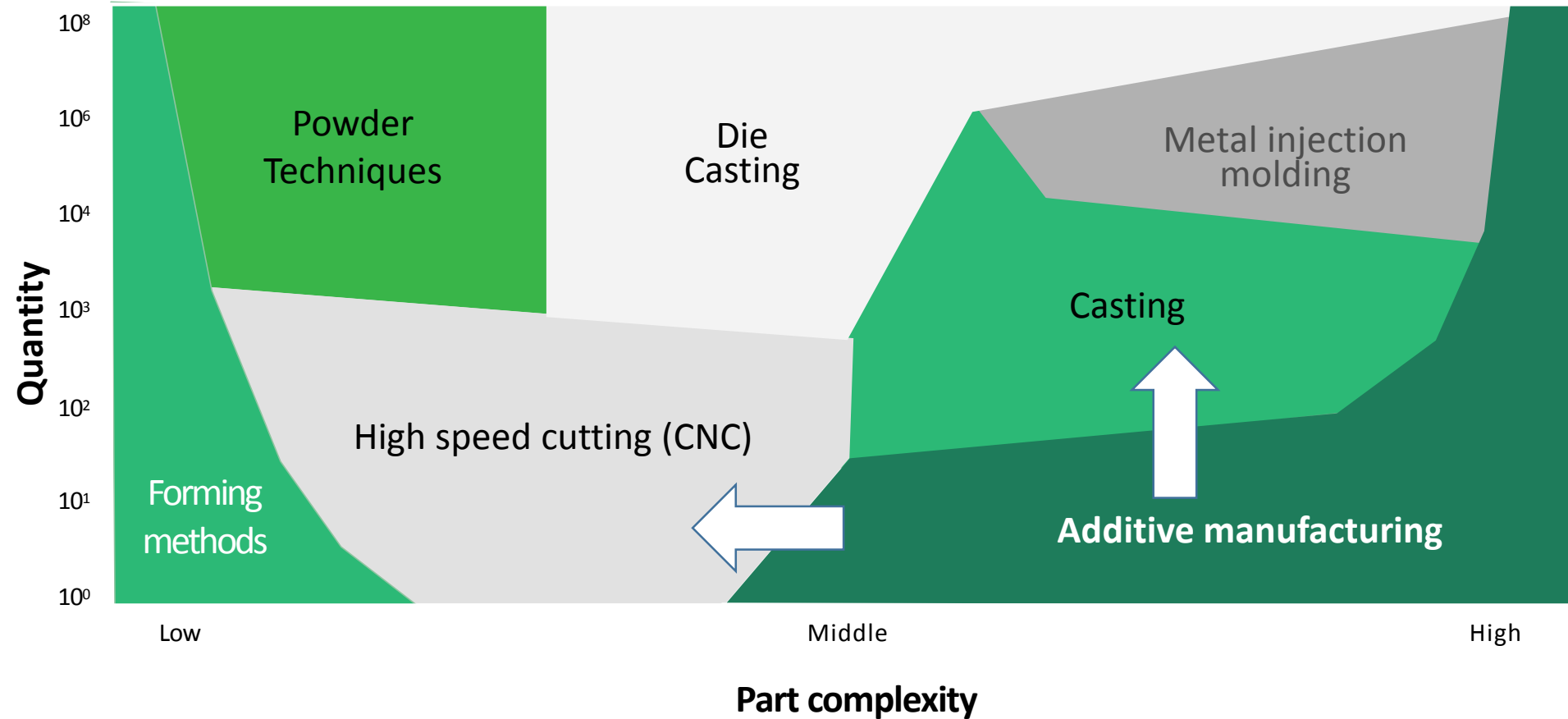
Minimization of personnel, personnel evolution

Metrological support in AM-processes

Improved print quality

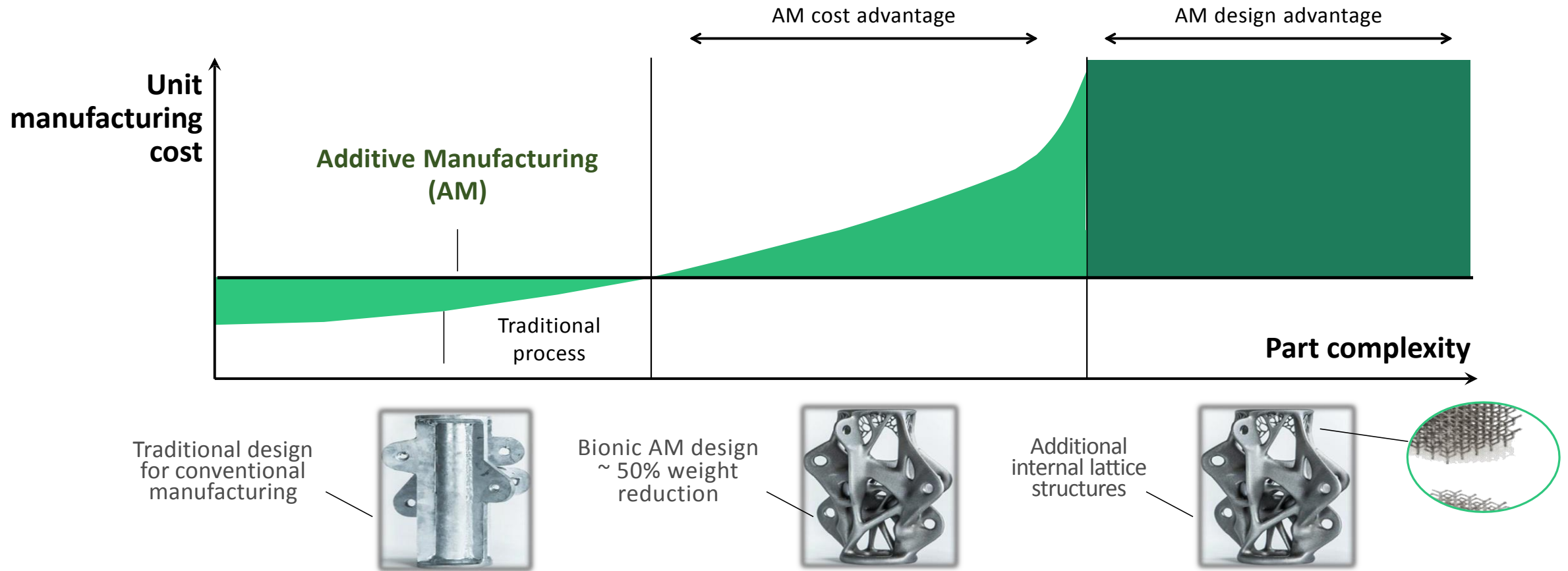
"Advanced" SW

New standards and regulations



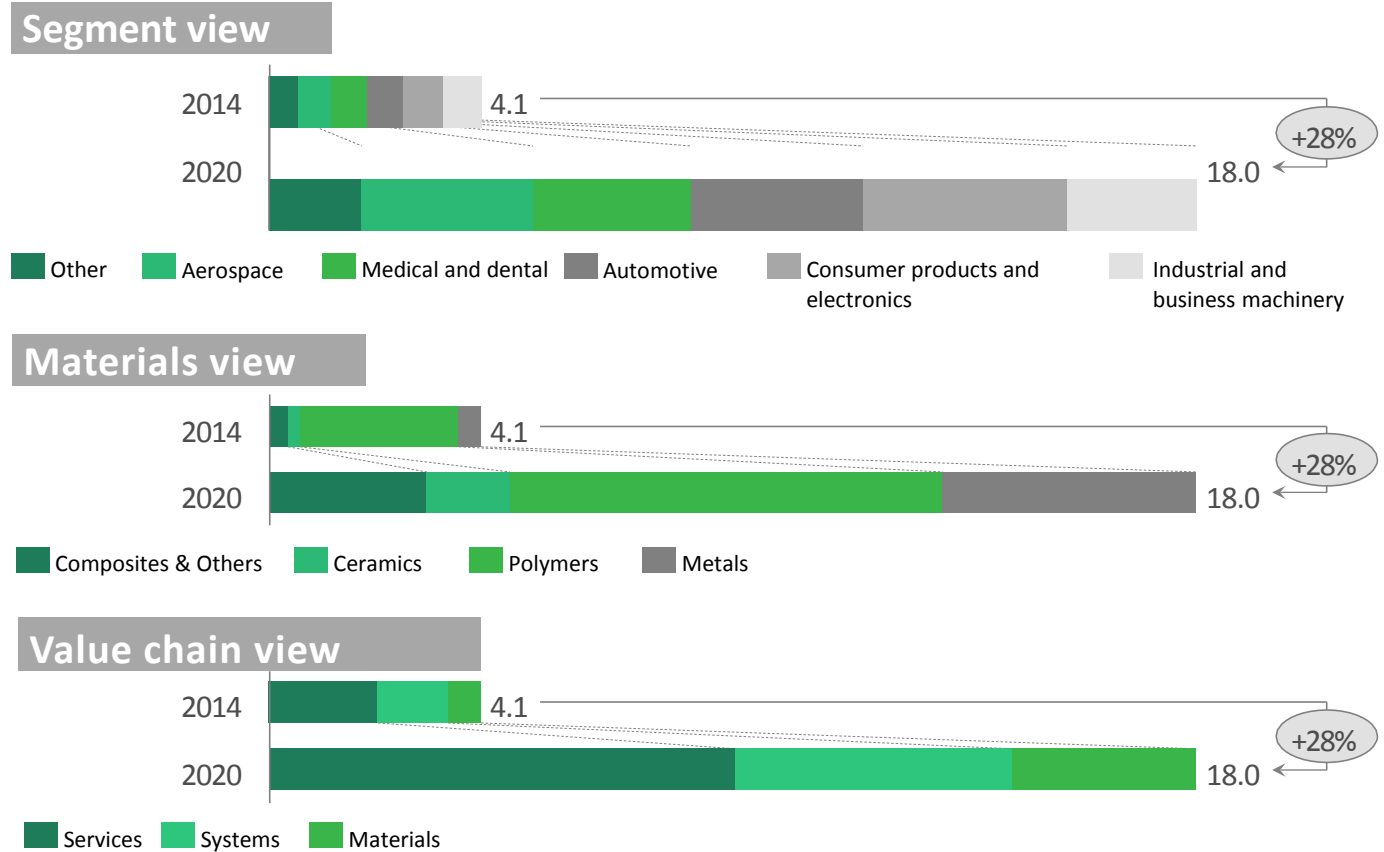
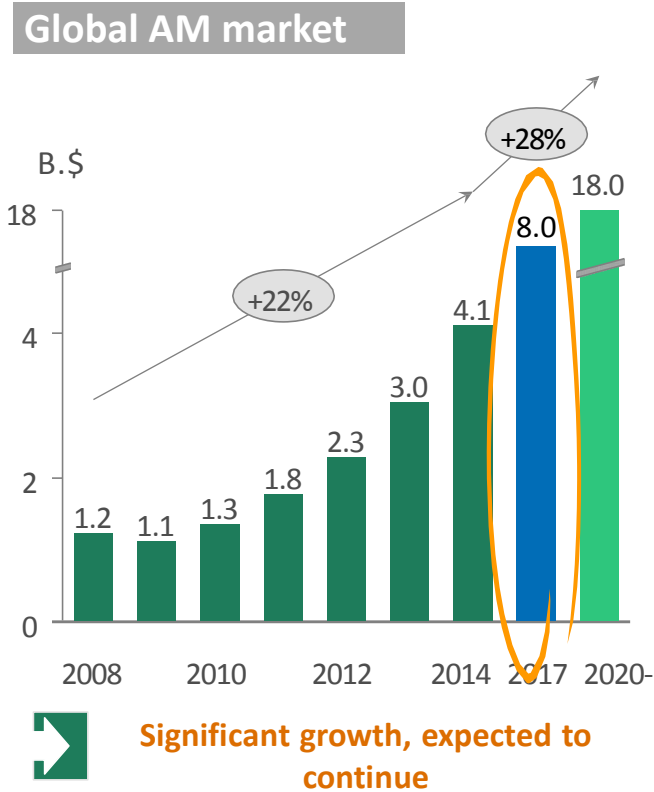
AM will grow significantly as capabilities increase

Source: MTU Aero Engines



Additive Manufacturing is manufacture for design instead of design for manufacturing

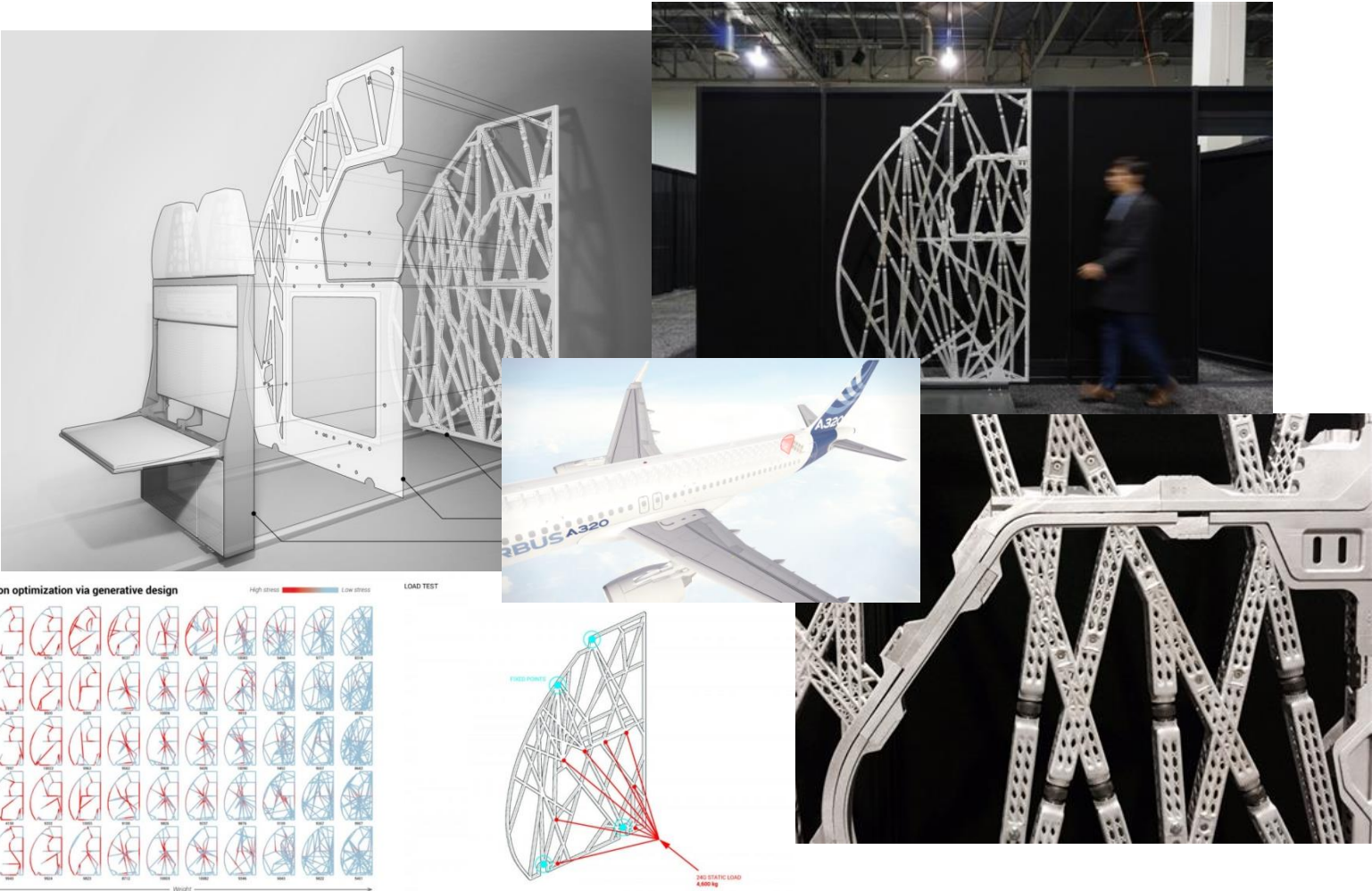
Source: Fraunhofer ILT; Arup Group



Market growth strongly depends on industry segment, materials, and value chain step

Source: Boston Consulting Group





45%
Lighter

30 kg
Less mass

Scalmalloy
Special alloy for AM

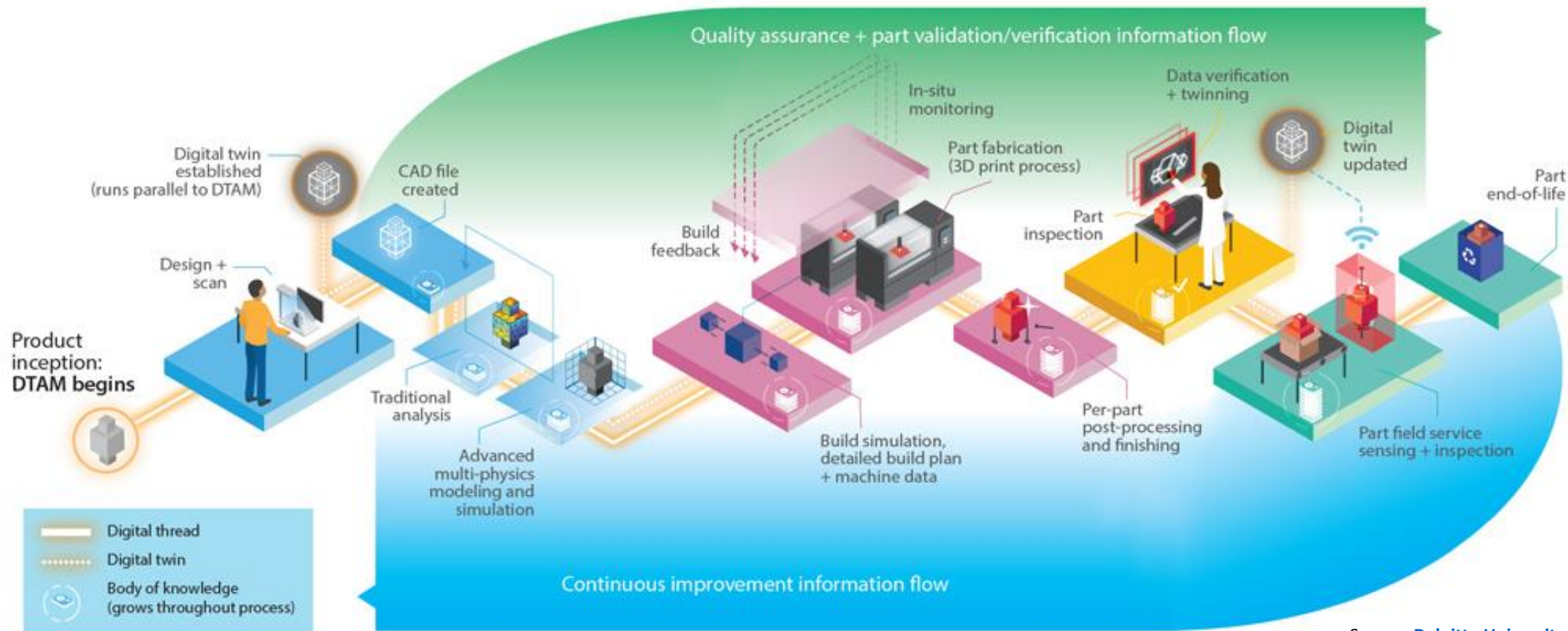
Source: <http://www.thelivingnewyork.com/>

Material suppliers	Material distributors	Equipment OEMs	Design/ Engineering	Service providers	Post-processing	End customers

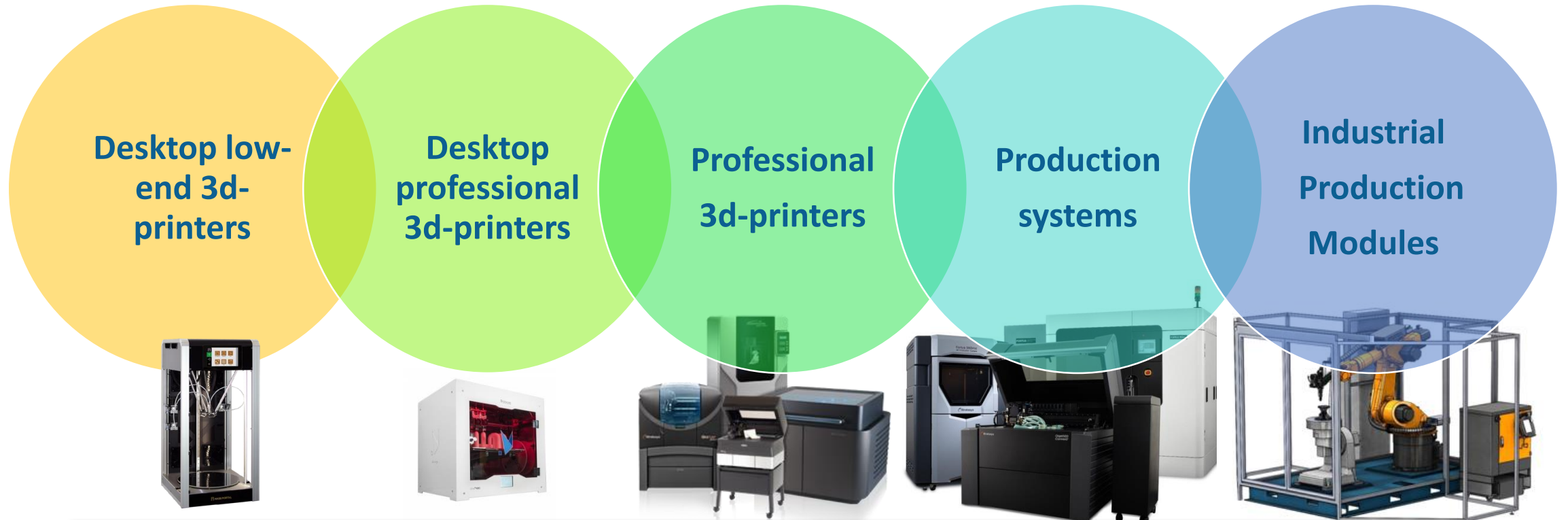
Key players invest into AM for production:



Source: Boston Consulting Group

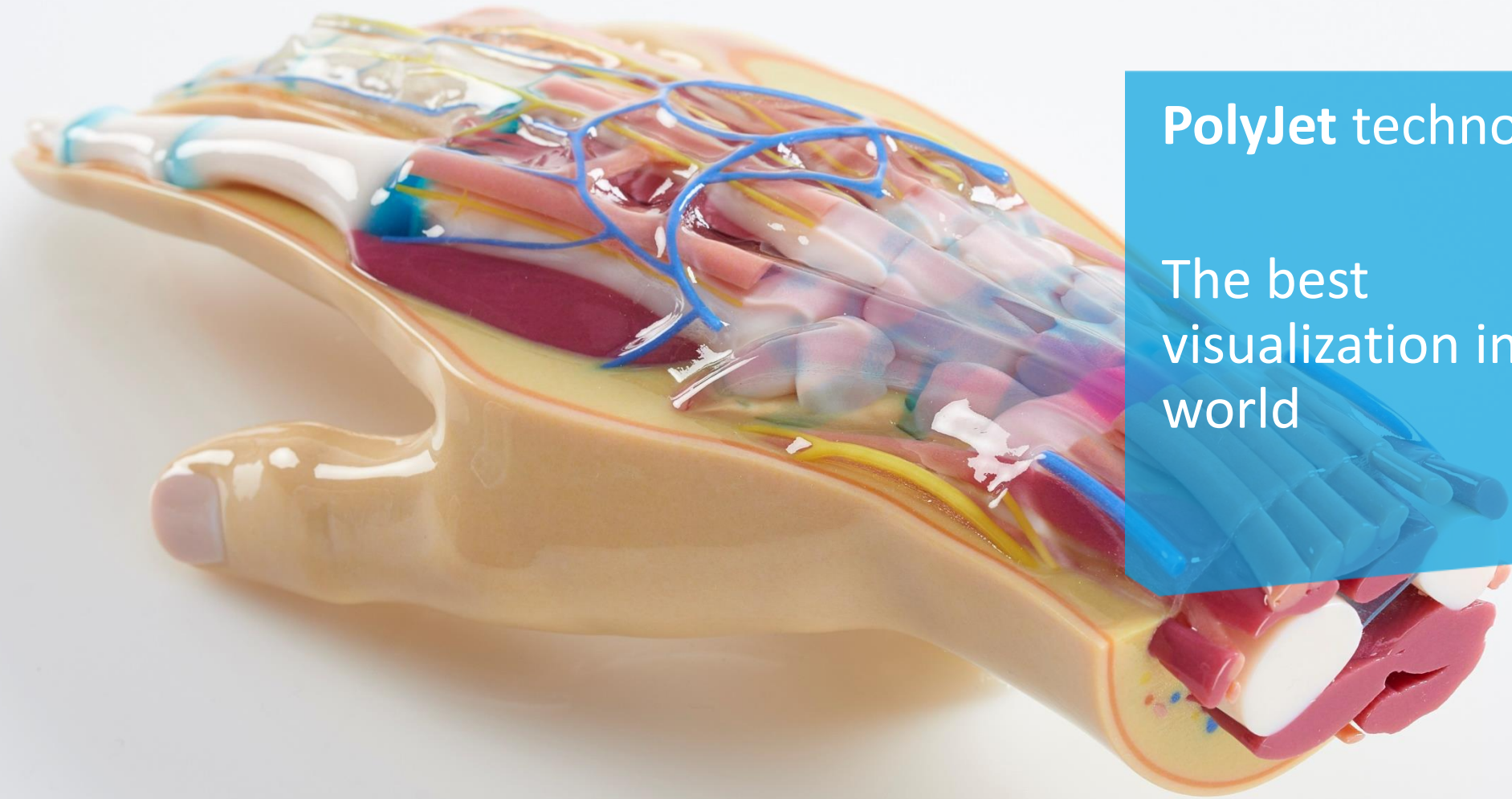


Source: [Deloitte University Press](#)



Conceptual modeling | Functional testing | End-use parts and tooling





PolyJet technology

The best
visualization in the
world

PolyJet technology

Manufacturing aids
& tooling





FDM technology

- Manufacturing aids, tooling & end-use parts
- The most universal and most copied technology in the world



FDM technology

- Dimensions
- Accuracy
- Repeatability
- Hi-end production plastics and composites
- Real environment testing



FDM technology

- Automation
- Multimaterial properties
- Scalability
- Reliability

LMD/DED technology

- Powder metals
- Gradient
- Highest performance
- Low porosity
- MRO



SLM technology

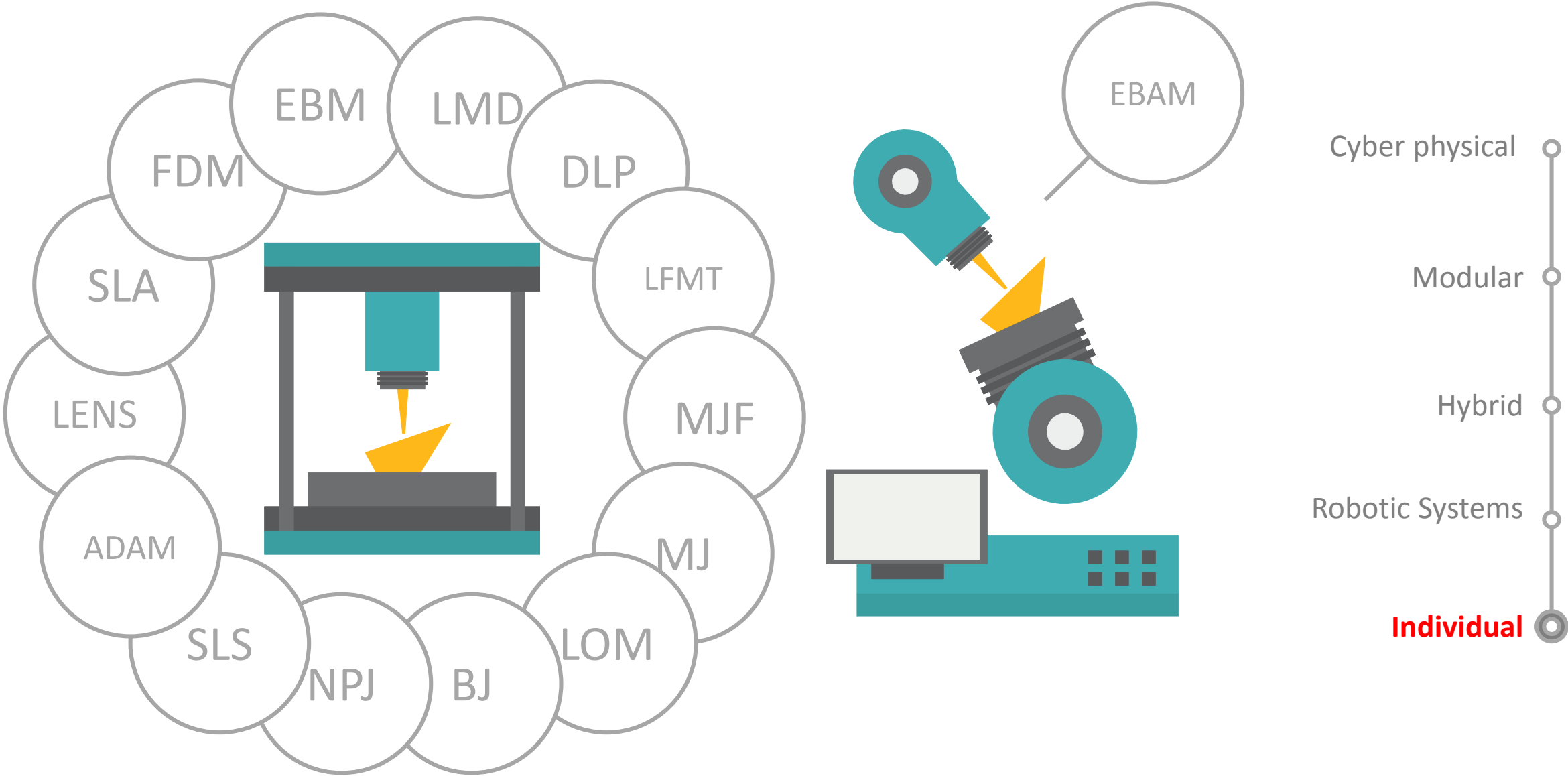
- Powder metals
- HQ, better than casting
- End-use parts («flying» ready)

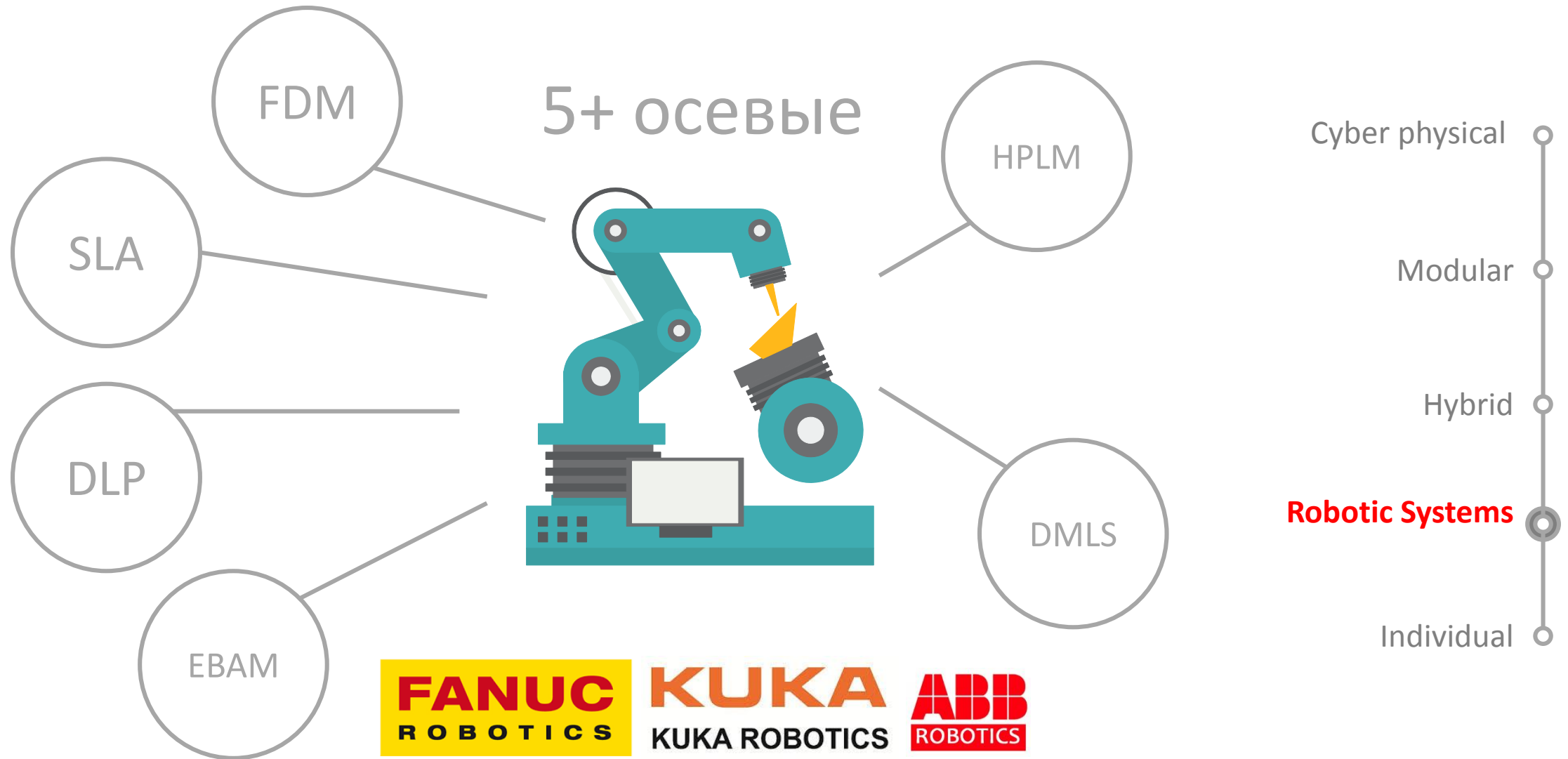


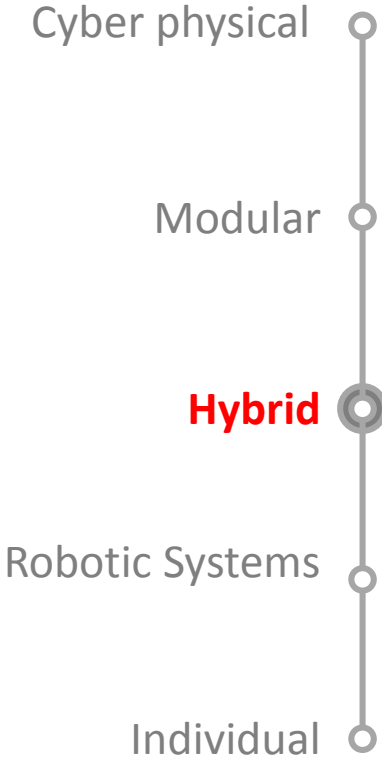
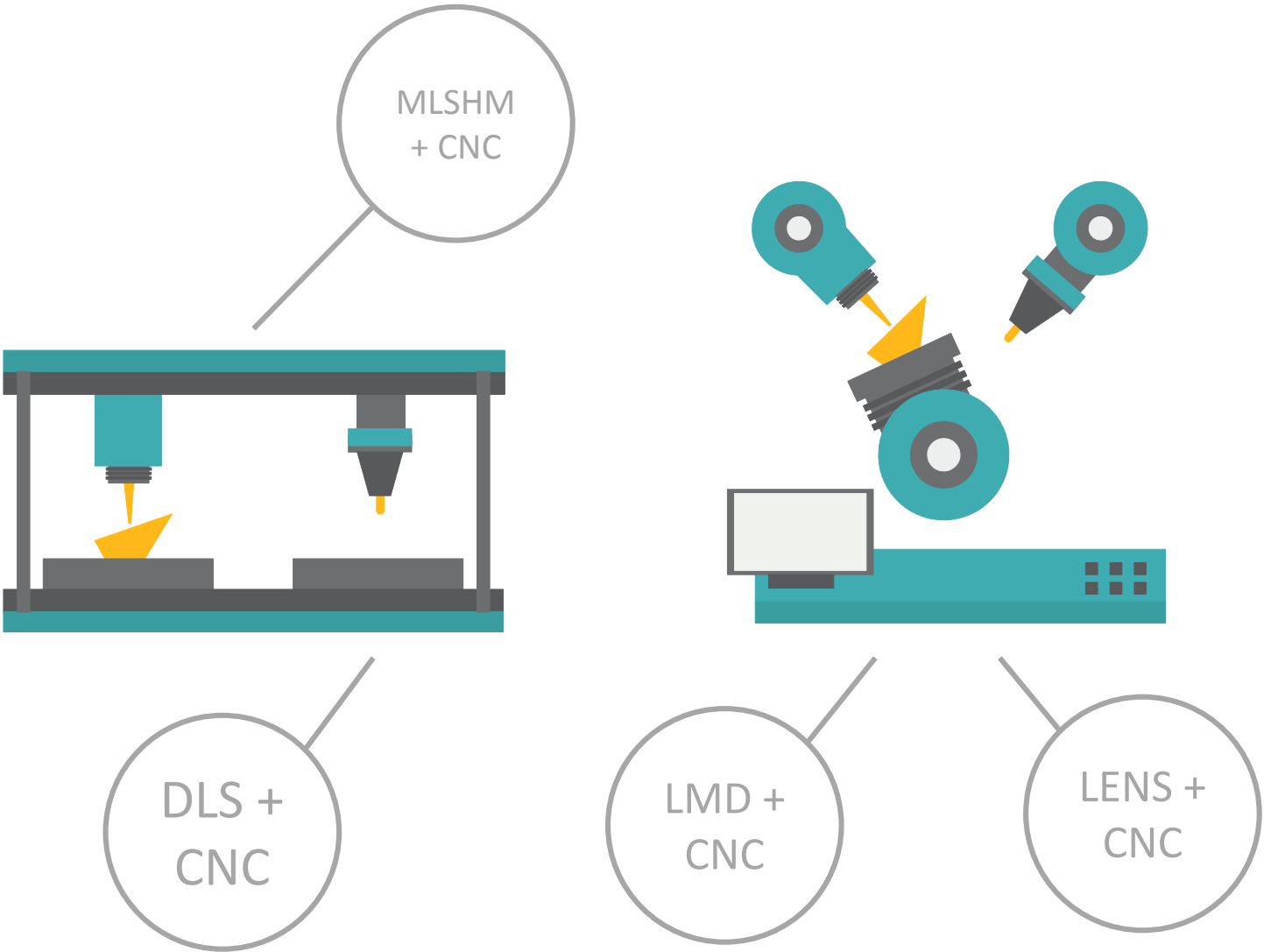
Composite FDM technology

- Composites
- Continuous fibers
- Anisotropic structure
- Hi-end strength

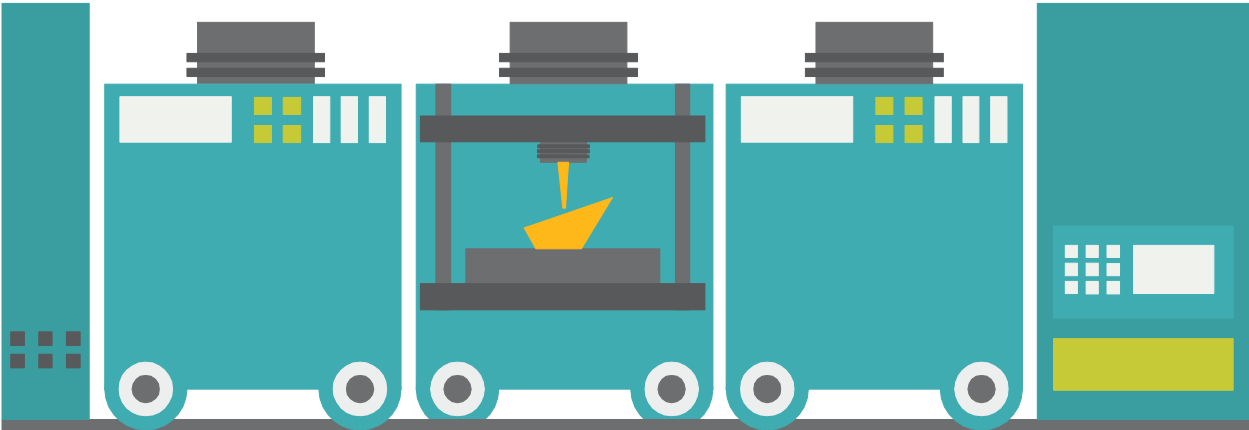
 ANISOPRINT







LFMT



SLM

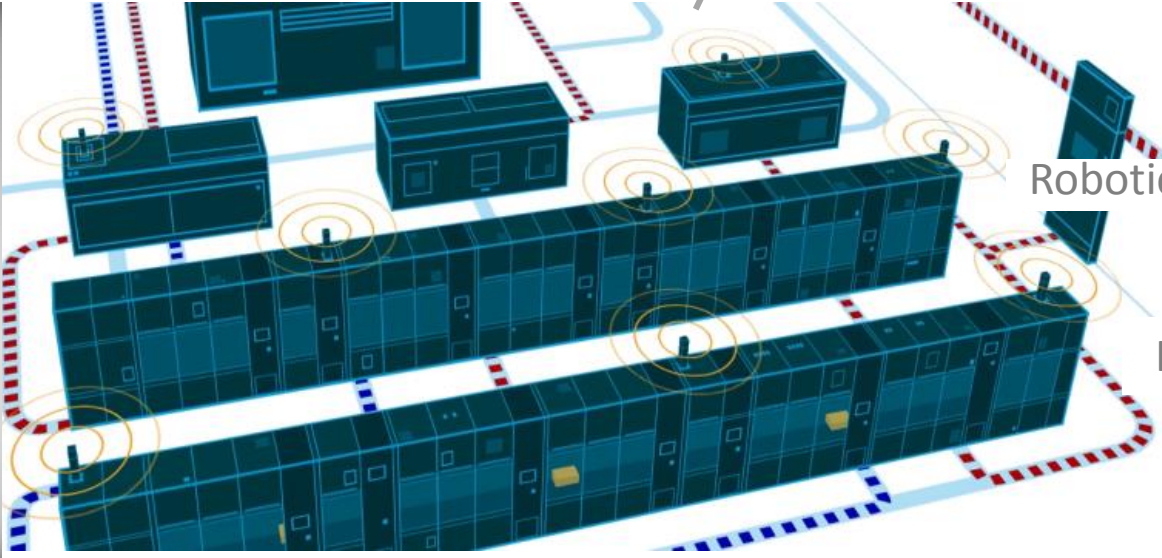
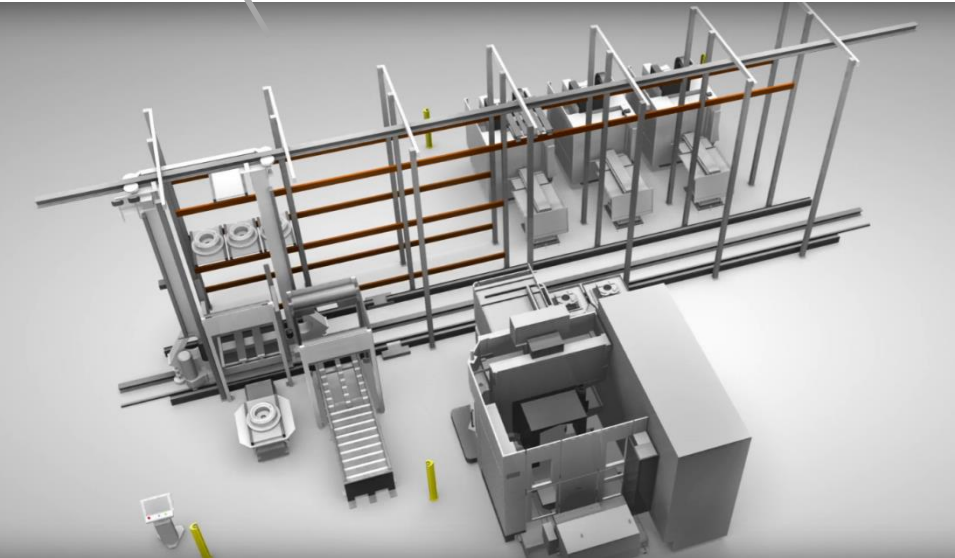
Cyber physical

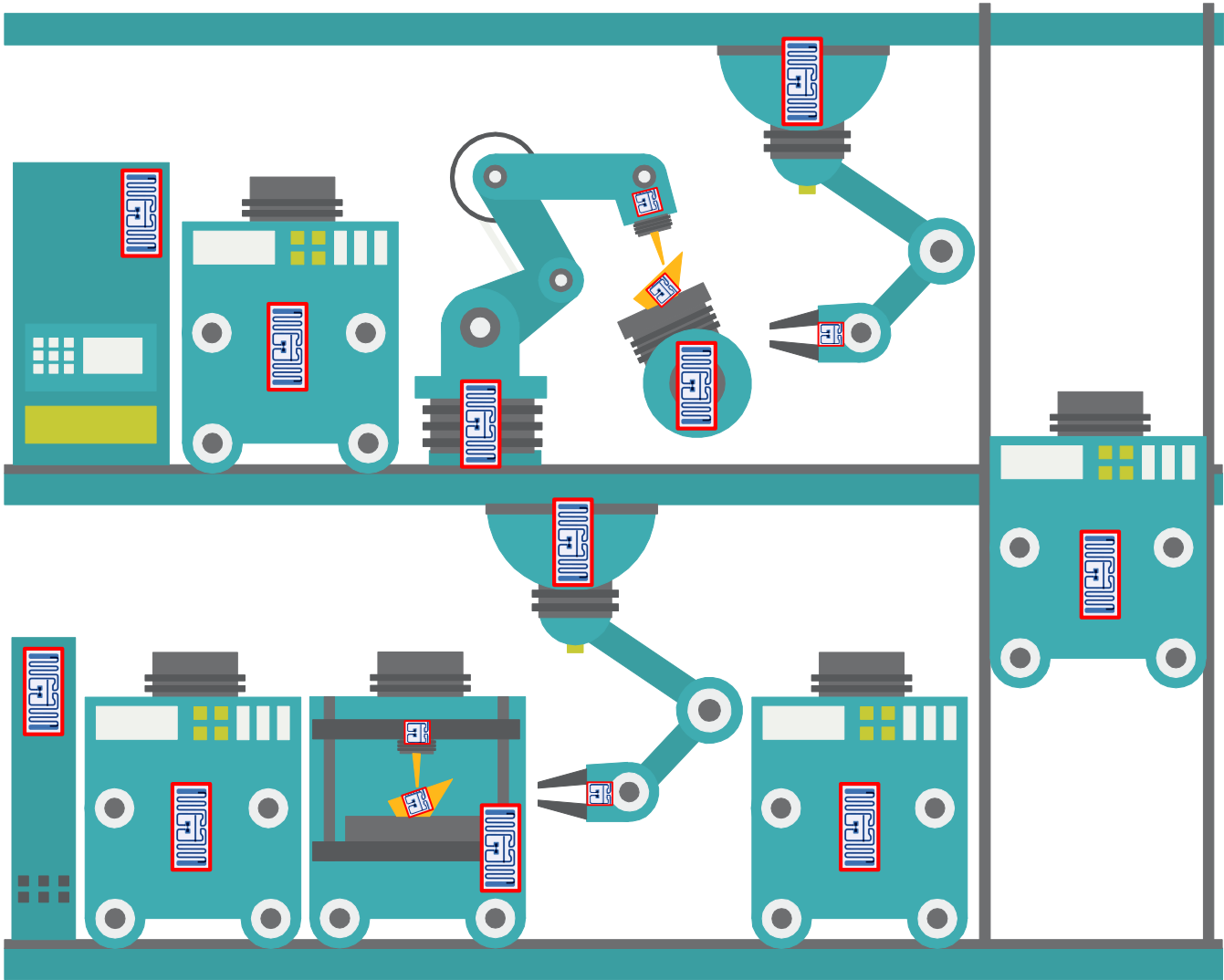
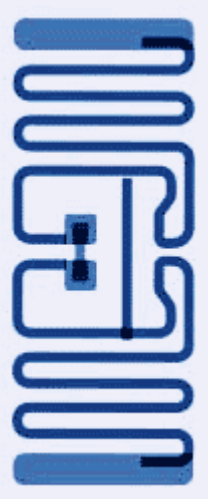
Modular

Hybrid

Robotic Systems

Individual





Cyber physical

Modular

Hybrid

Robotic Systems

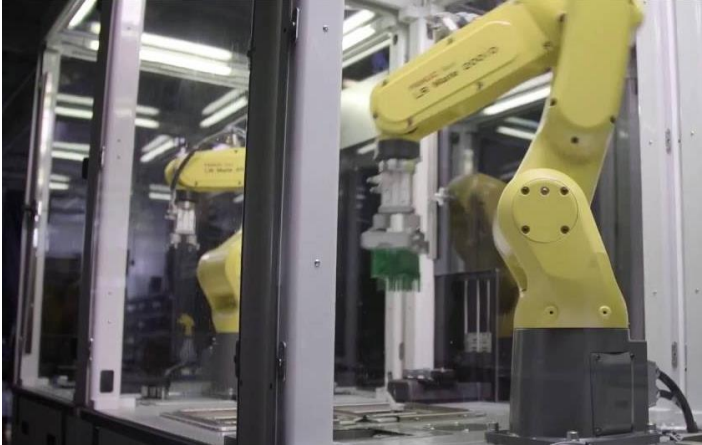
Individual



Digital factories
today

Numerous service
providers around
the world

3D Systems | SLAbot-2 |



Coobx | LIFTcell



ARBURG



Formlabs | Form Cell 3D

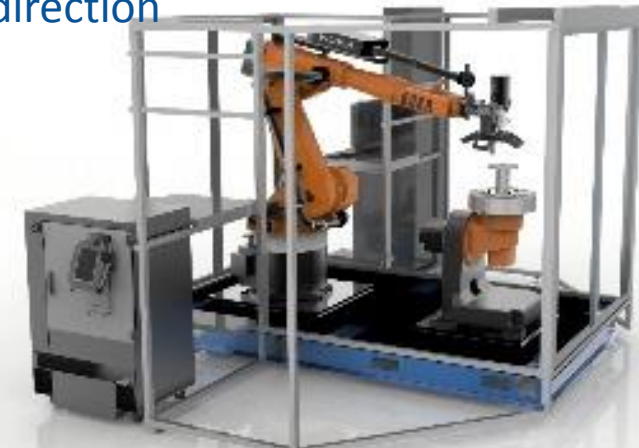


Additive manufacturing of large tools and production parts



INFINITE-BUILD 3D DEMONSTRATOR

Fabricating composite structures with strength in every direction



ROBOTIC COMPOSITE 3D DEMONSTRATOR

Scalable, Additive Manufacturing Array, Cloud Connected Infrastructure for Continuous Production



STRATASYS CONTINUOUS BUILD™ 3D



- «Advanced» extrusion
- Reliability
- Repeatability
- Speed
- Hybrid production
- Mass production
- Scalability/Array
- Automation
- Multi-materiality
- Cloud Connected Infrastructure

Concept Laser



Trumpf | TruLaser Cell



SLM 800HL



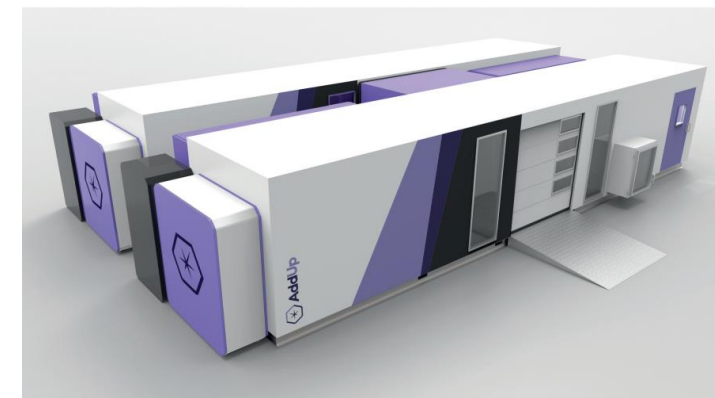
EOS



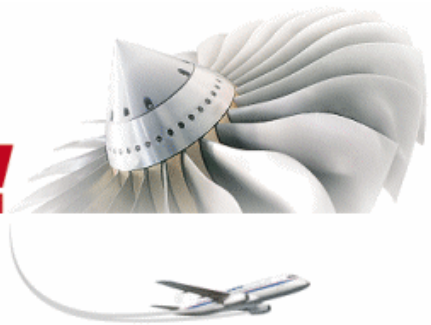
Additive Industries | MetalFAB1



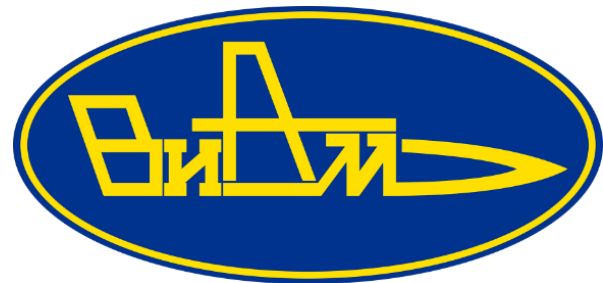
AddUp | Flex Care System



САТУРН
НАУЧНО-ПРОИЗВОДСТВЕННОЕ ОБЪЕДИНЕНИЕ



АВИАДВИГАТЕЛЬ



12+
3D printing machines
currently in use



Photo courtesy Lockheed Martin Space Systems

100+

3D printing machines currently in use

3-9 kg in hour
5,8 meters long

80%

Time reduction to manufacture a tank

55%

Lost cost

75%

Reduction in waste



The 3D printed titanium propulsion tank

500+

Factories worldwide

100K

Additive parts will be manufactured by GE Aviation by 2020

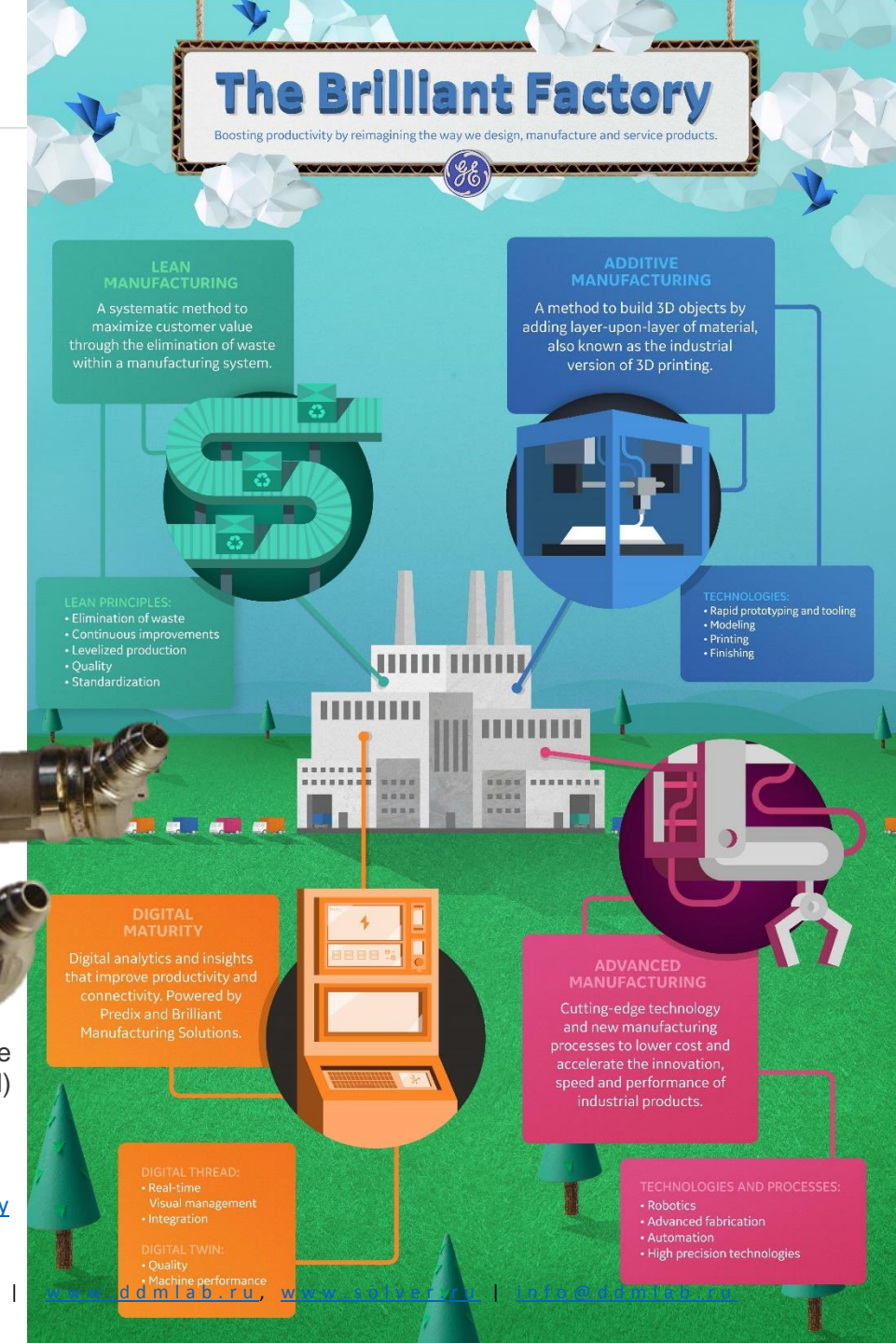
400+

3D printing machines currently in use across GE



3D-printed fuel nozzle for the LEAP (CFM International)

Source: [GE Brilliant Factory](#)



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