



Федеральное государственное  
унитарное предприятие  
**НИИ НПО "ЛУЧ"**



**НАУКА И ИННОВАЦИИ**



**РОСАТОМ**

ГОСУДАРСТВЕННАЯ КОРПОРАЦИЯ ПО АТОМНОЙ ЭНЕРГИИ «РОСАТОМ»

# Betavoltaic Power Source based on Nickel-63 Isotope

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15-16.04.2019 Sochi

# Basic Premises for Modern Development of Nuclear Batteries



Distribution. Each element has its own power supply.



Service life comparable to that of the device (from several months to decades)



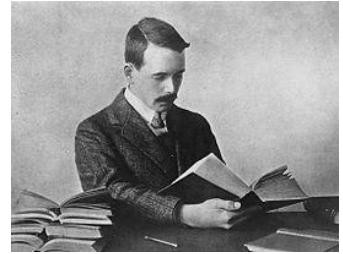
Miniaturization



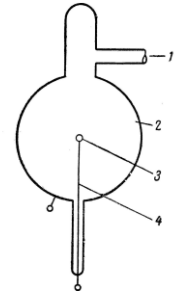
Self-sustainment. Independence of external power sources



Operability in a wide temperature range.

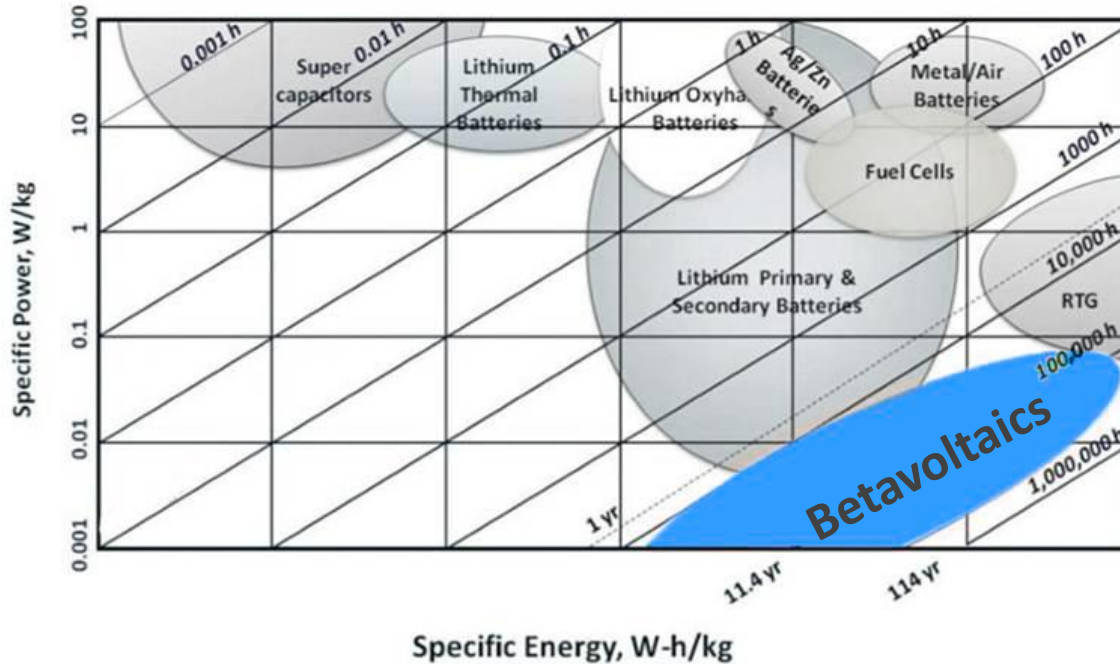


Henry Moseley (1887-1915) is the creator of the first vacuum  $\beta^-$  voltaic cell in 1913



Moseley's Beta-Cell

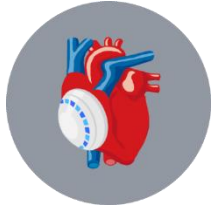
# Why the $\beta$ -voltaics



- Power sources with  $\beta$ -excitement (Ni-63; T; Sr-90, Pm-147) take the lead in the energy stored  $3 \times 10^5 - 2 \times 10^7$  W-hour/kg.
- In terms of specific power, 100 – 10000 W/kg capacitors are unsurpassed.
- Combining the functions of the capacitor and self-charger in a single device provides an opportunity to create a next-generation power source.

# Applicable for:

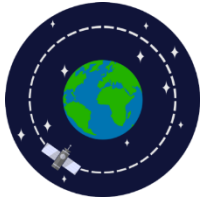
## Medical technologies



Cardiac stimulators;  
Neurostimulators;  
Biosensors and analytical systems-on-a-chip;  
Life support systems.

$U = 5-15 \text{ V};$   
 $I = \text{up to } 80 \text{ mA (implants)};$   
 $P = 400-1200 \text{ mW};$

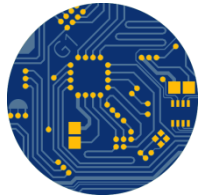
## Self-sustainable systems



Submersible and surface;  
Subterranean;  
Space;  
Geological;  
Detectors of radiation and substances

$U = 0.5-2.5 \text{ V};$   
 $I = 50-300 \text{ nA};$   
 $P = \text{up to } 0,75 \text{ }\mu\text{W};$

## Micro- and nanoelectronics



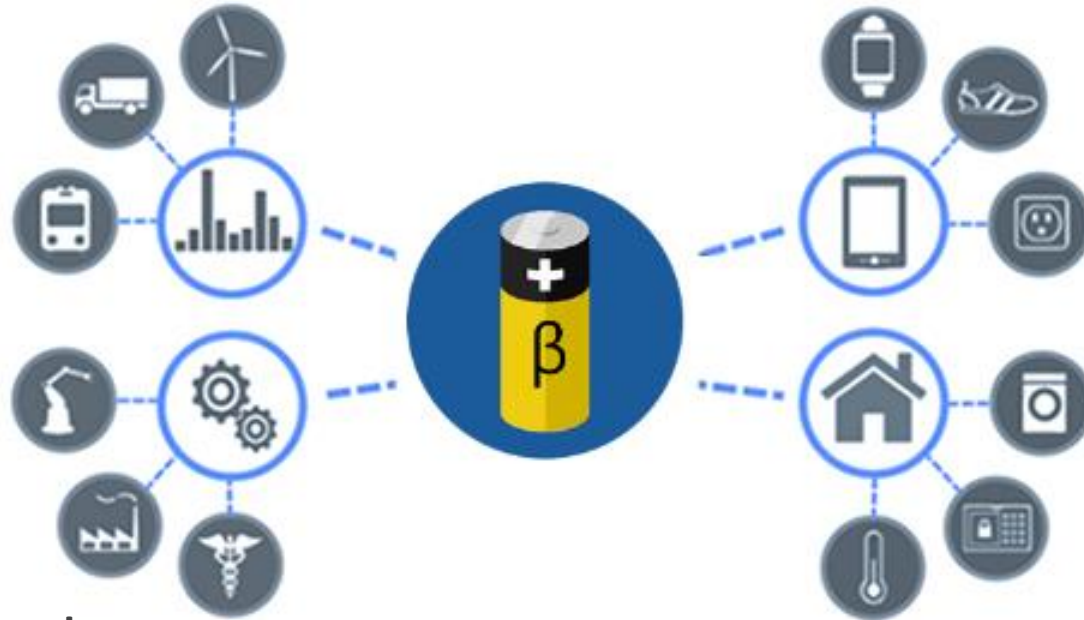
MEMS, NEMS;  
Low power consumption microchip systems;  
Power-independent memory.

$U = 2.5-3.5 \text{ V};$   
 $I = \text{up to } 4 \text{ mA};$   
 $P = \text{up to } 12 \text{ mW};$

# Promising Areas of Application

Industrial Internet of Things

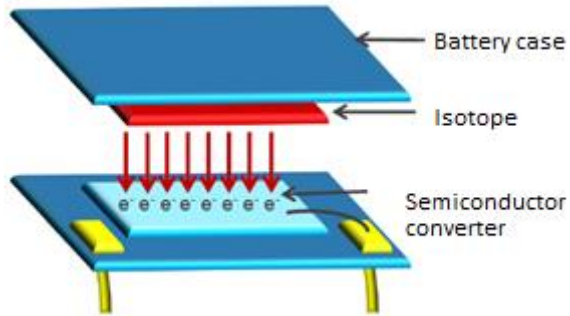
Portable devices



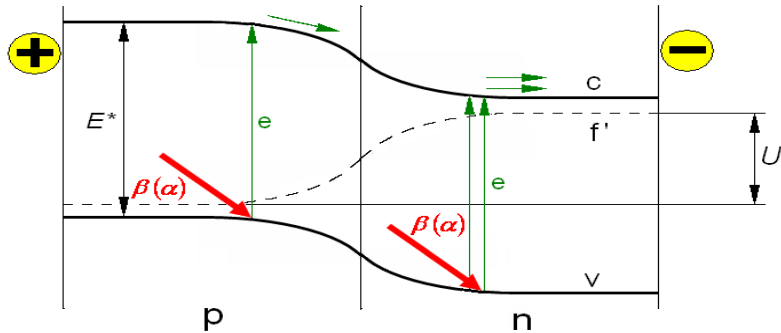
Self-sustainable systems

Implanted devices

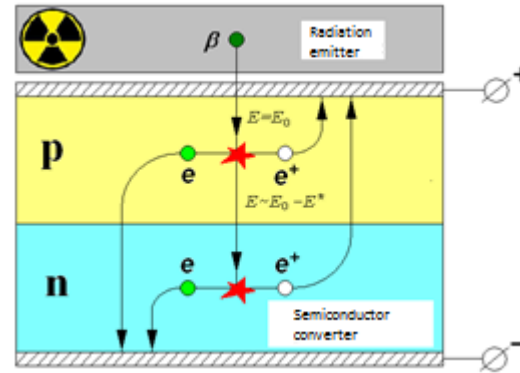
# Schematics and Principle of Operation of the Betavoltaic Power Source



Schematics of a betavoltaic power source



Energy diagram for the p-n junction



e – electron; e<sup>+</sup> – “hole”;  
 E – energy of a β-particle;  
 E\* – semiconductor bandgap width

Formation of excess carriers near the p-n junction

# Состояние разработок бета-вольтаических элементов

Производитель	Тип источника	Источник ионизирующего излучения	Тип преобразователя	Выходное напряжение, В	Выходной ток, нА	Выходная мощность, мкВт	КПД, %
WIDETRONIX	Firefli-T	Тритий	SiC	2-6	-	0,010 -1	1-5
	Firefli-N	Никель-63	SiC	2-6	-	0,005-0,5	1-5
CITY LABS	28-Pin ERDIP	Тритий	GaAs	0,8-2,4	50-350	-	1-3
	LCC 44	Тритий	GaAs	0,8-2,4	50-350	-	1-3
	LCC 68	Тритий	GaAs	0,8-2,4	50-350	-	1-3
BetaBatt™	Trench 2/6	Тритий	Si	4,5	-	0,1-0,5	1-5
	Trench 1/4	Тритий	SiC	4,5	-	0,4-0,6	1-5
	Film-Jelli-Roll	Тритий	AlN	4,5	-	-	1-2
	Trench 1/4	Никель-63	SiC	4,5	-	0,09	1-2



# Competitive Solutions. Comparison with the Counterparts

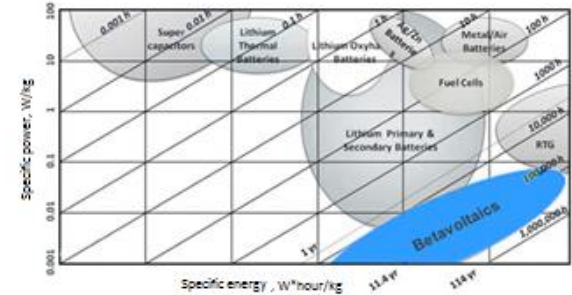
## Competitive solutions

- Chemical power sources.
  - Their service life doesn't exceed 10-12 years;
  - Low stored energy per unit weight ( $W \cdot \text{hour}/\text{kg}$ );
  - Narrow operation temperature range ( $-20; 60 \text{ }^\circ\text{C}$ );
  - Limited number of charge/discharge cycles ( $\sim 1500$ ), self-discharge.

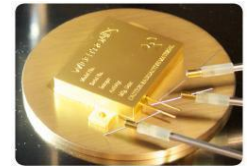
- Batteries based on alpha emitting isotopes.
  - Direct conversion of the energy of alpha-particles is virtually impossible;
  - Pu-238, Am-241 emit neutronic radiation as per  $(\alpha, n)$  reaction;
  - They are toxic.

## Comparison with the counterparts

- Batteries based on beta-emitters (tritium)
  - Half-life 12.3 years – insufficient service life;
  - Low energy of the beta-particles results in low power specifications;
  - Being a gas, tritium is not as well adaptable for production as metals



## Comparison with Li-ion batteries





# Radiation Emitter. Definition of the Optimal Parameters

Utilization of alpha- and beta- radioactive nuclides was considered for the power source. These nuclides were to meet the following requirements:

- The half-life is to exceed the specified service life of the power source;
- The penetrating gamma and X radiation concomitant with the nuclide's decay should be minimal;
- The emitted charged particles should not cause significant radiation-induced disruption in the semiconductor materials employed.

Parameters of the long-lived radio-nuclides

Isotope	Half-life, years	Specific weight, g/cm <sup>3</sup>	Specific activity, Bq/cm <sup>3</sup> ·10 <sup>10</sup>	Type of decay	Energy of decay E, MeV			Specific power W <sub>g</sub> , W/cm <sup>3</sup> s
					Alpha	Beta	Gamma	
Cadmium-113m	14	8,6	7637	β	–	0,19	–	2,3
Cesium-137	30	1,90	618,6	β	–	0,19	–	0,19
Nickel-63	96	8,902	1975	β	–	0,17	0,0048	0,54
Lead-210	22	11,34	3230	β	–	0,038	<0,001	0,2
Radium-228	5,8	5,5	5698	β	–	0,017	–	0,36
Samarium-151	90	7,52	549	β	–	0,020	–	0,017
Strontium-90	29	2,54	1315	β	–	0,20	–	0,42
Tritium <sup>3</sup> H	12	9·10 <sup>-5</sup>	326·10 <sup>-1</sup>	β	–	0,005	–	26·10 <sup>-1</sup> for gas

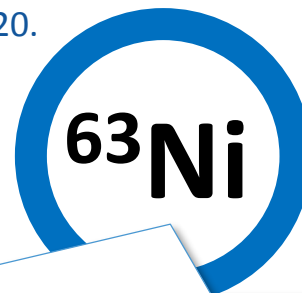
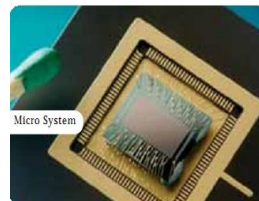
Nickel-63 radioisotope is the most promising beta-emitter. Its half-life is ~ 100 years, mean energy of the beta-particles is 17 keV. The optimal thickness is 2 microns at most.

# Establishment of Production of Long-Term Service Current Sources

The experts of JSC “PA ECP” have been the first in the world to develop and implement the fabrication process of gas centrifuge enrichment of nickel by  $^{63}\text{Ni}$  isotope.

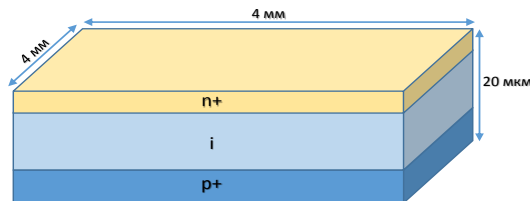
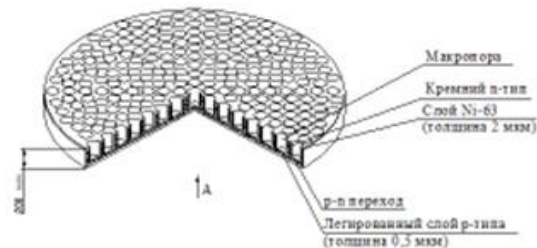
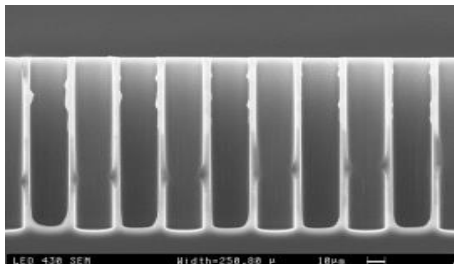
In 2018 a pilot batch of the products with an enrichment of over 69% was fabricated. The products were delivered to the Customer – FSUE “MCC”. They will be used for development of long-term service current sources – service life of up to 50 years.

Production of nickel with an enrichment of over 80% by  $^{63}\text{Ni}$  has been scheduled for 2020.



Nickel-based current sources of long-term service (up to 50 years) outperform the modern lithium ion batteries by a factor of tens.

# Beta-Radiation Converter



The short-circuit current is defined by the intensity of formation of the electron-hole couples, and the open-circuit voltage is defined by the features of the rectifying contact, in particular, by the bandgap width and the crystallography of the semiconductor.

The following beta-radiation semiconductor converters (BRSCC) are proposed for development and production on the basis of:

- Silicon (Si) 3D structures with a developed surface (slit-type)
- Thinned-out diamond (C) converters
- Honeycomb structure of aluminum nitride

# Participants /Expertise

## Production and enrichment of Ni-63 JSC “PA ECP”



- Reactor for working gas production
- Gas centrifuges
- Apparatuses for radiochemical purification
- Mass-spectrometers



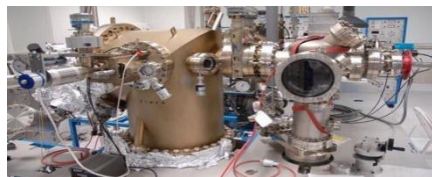
## Production and studies of beta emitters FSUE “SRI SIA “LUCH”



- Chemical and electrochemical equipment
- High-temperature furnaces (vacuum, argon, oxygen)
- Rolling machines
- Electrophysical test benches
- Systems for deposition of coatings (sputter deposition, cathodic arc deposition)

## Development and studies of BRSCC, commutation and assembly of the specimens FSUE “SRI SIA “LUCH”, FSBI TISNCM, BIAPOS

- Equipment for growing of monocrystals
- XRD and materials science studies
- Scanning probe microscopy (SPM) and scanning electronic microscopy (SEM)
- Apparatus for ion-plasma alloying
- Apparatus for molecular-beam epitaxy
- Apparatus for selective etching



# Parameters of the Betavoltaic Power Source in Development

Before 2020 specimens of betavoltaic power sources of various designs are going to be produced and tested. Their specifications are going to be as follows:

Laboratory test specimens:

Power of the electric generating element not less than  $1.0 \mu\text{W}$ ;

Power reduction in the temperature range of 0 to  $60 \text{ }^\circ\text{C}$  not exceeding 10 %;

Nominal voltage output of the electric generating element:  $U_0 = 1.8 - 3.0 \text{ V}$ .

Test specimens:

“Type 1”:

Power  $P_0$  not less than  $5 \mu\text{W}$ .

Volume of the electric generating element ( $V_0$ ):  
not exceeding  $0.085 \text{ cm}^3$ .

“Type 2” :

Power  $P_0$  not less than  $60 \mu\text{W}$

Volume of the electric generating element  
( $V_0$ ): not exceeding  $1.0 \text{ cm}^3$ .

# Area of Application of the Project Results

The results can be applied for the needs of:

- Space industry. The Space Research Institute of the Russian Academy of Sciences is interested in the development and provides support for the Project;
- Space, rocket and aviation engineering (in particular – application for autonomous power supply of the on-board equipment);
- Automatic control systems of the special-purpose equipment (JSC “TSNIITOCHMASH” (State Corporation “RosTech”) is interested in the development and provides support for the Project);
- Equipment for medical application (cardiac stimulators and neurostimulators)

